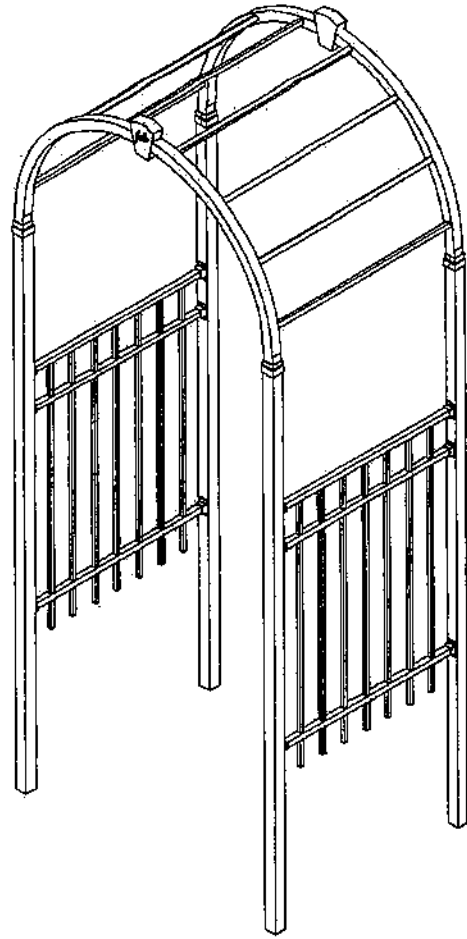


# Gerith

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**MANUFACTURING CO., INC.**  
**800-344-2242**



## **AZALEA ARBOR ASSEMBLY INSTRUCTIONS**

### **Parts List**

<b>Item</b>	<b>Quantity</b>	<b>Description</b>
<b>1</b>	<b>2</b>	<b>2" Square x 100" Standard Posts (1/16" Walls)</b>
<b>2</b>	<b>2</b>	<b>2" Square x 100" Heavy Duty Posts (1/8" Walls)</b>
<b>3</b>	<b>2</b>	<b>1/2 Arch</b>
<b>4</b>	<b>2</b>	<b>Keystone Front Plate</b>
<b>5</b>	<b>2</b>	<b>Keystone Back Plate</b>
<b>6</b>	<b>2</b>	<b>35" Wide Side Panels (Not Included)</b>
<b>7</b>	<b>4</b>	<b>Collars</b>
<b>8</b>	<b>18</b>	<b>Wall Mounts</b>
<b>9</b>	<b>52</b>	<b>#10 x 1" Tek Screws</b>

### Step 1 – Installation of Heavy Duty Posts

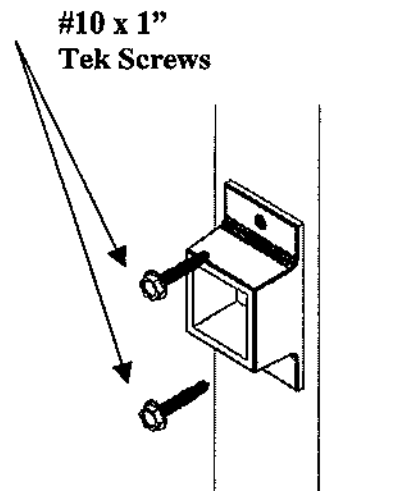
It is important that the heavy duty posts (1/8" walls) are installed first. If a gate is to be attached to the arbor, it must be mounted on heavy duty posts.

For instruction on how to install heavy duty posts, please refer to Jerith's *Aluminum Ornamental Fence Installation Instructions*. This instruction sheet should be included with your order of fence. It is also available online at [www.jerith.com](http://www.jerith.com).

48" wide arbor is 26" higher than the top of the posts, 60" is 32" higher.


### Step 2 – Wall Mount Placement

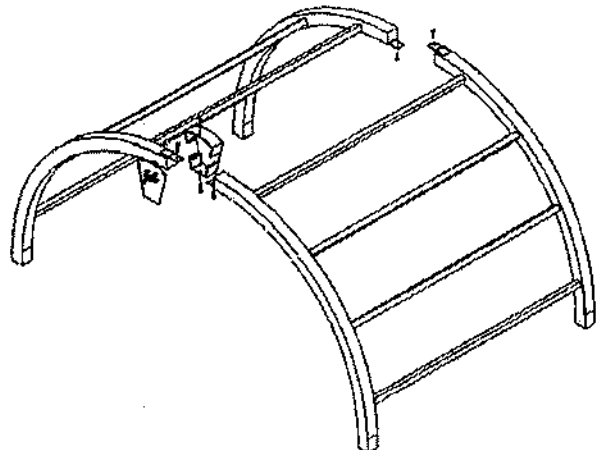
- Attach 3 wall mounts to the heavy duty posts with #10 x 1" fasteners provided.
- The placement of the wall mounts will depend on the height and style of fence ordered. Wall mounts should be placed at the height of each horizontal rail with the panel raised 2"-3" from the ground.
- Attach 3 wall mounts to each standard post (1/16" walls). The wall mounts on the standard posts should be placed in the same location as those on the heavy duty posts.
- Sections with (4) rails do not need wall mounts on the third rail from the top.



**Caution: If you are installing the arbor next to an existing fence line, be sure to line up your wall mounts with the existing sections. Use 3 wall mounts to attach the fence sections to the arbor posts.**

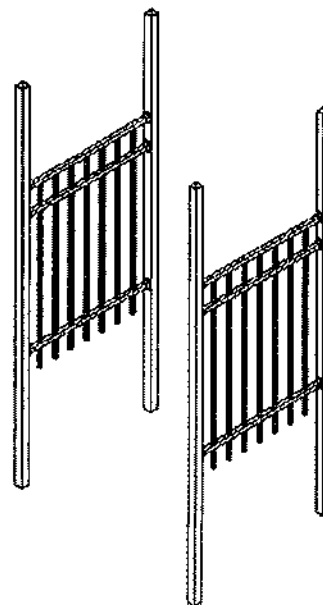
### Step 3 – Assemble Arch

- Align tabs so there is one on the top and bottom of each joint.
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- Install 1) 10x1 tek screw into each tab, use pilot hole provided.
- Install keystone by aligning 1) front plate and 1) back plate around arch tab and attach with 2) 10x1 tek screws (1 shown)



#### Step 4 – Installation of Side Panels and Standard Posts

- Install 4) 2" post collar at ends of posts with 4) 10x1 tek screw
- Cut (2) 35" pieces from a section of fence. Cut at each side of middle picket and cut off notches. These 35" pieces will be used as the side panels for the arbor.
- From the center of each heavy duty post, measure 37" back and dig a hole for each standard post. Slide the side panels into the wall mounts on the heavy duty post. Place the standard posts into the holes and attach them to the side panels. Secure each standard post in the ground with concrete (refer to Installation Instructions). Verify that all posts are plumb, level, and the correct distance apart. Use a level to ensure the side panels are straight.



#### Step 5 – Install top

- Lift assembled arch and place 4) 2" post collars onto 2) heavy duty and 2) standard post and attach with 4) 10x1 tek screws

